## Generating upper bounds for the sums of squares formulae problem

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The number  $r*_Z s$  is the smallest integer t such that there exists a formula of the form  $(x_1^2+\cdots+x_r^2)(y_1^2+\cdots+y_s^2)=z_1^2+\cdots+z_t^2$ , where each  $z_i$  is a bilinear form in the sets of indeterminates X and Y with integer coefficients. Finding a formula of this type is equivalent to obtaining an  $r\times s$  consistently signed intercalate matrix of type [r,s,t]. Most of the best upper bounds known for  $r*_Z s$  ( $1\leq r,s\leq 64$ ) are obtained by juxtaposing two of these matrices of smaller size. However, an "irreducible" juxtaposition of 5 matrices was recently given, so as to provide the best upper bounds known for some  $r*_Z s$ . Here we describe all the irreducible configurations that juxtapose k matrices, for  $k\leq 9$ . Also, we show an algorithm that, for given  $r,s\geq 1$ , and a set C of upper bounds on  $i*_Z j$  ( $i\leq r,j\leq s$ , and i+j< r+s), produces the juxtaposition of  $k\leq 7$  matrices that yields the lowest bound on  $r*_Z s$  induced by C.